Question 1
A master inspection characteristic is an inspection characteristic that has been defined for frequent use in task lists or should be evaluated for all inspection plans.
A. Correct
B. Incorrect
Correct Answer: A

Question 2
If you work without a change number, the old values in the task list are overwritten by new values.
A. Correct
B. Incorrect
Correct Answer: A

Question 3
The audit plan is hierarchically structured.
A. Correct
B. Incorrect
Correct Answer: A

Question 4
The BAPI technology allows the customer to implement customer-specific selection and mapping procedures.
A. Correct
B. Incorrect
Correct Answer: B

Question 5
In inspection planning, you create material-related information that is used when this material is inspected.
A. Incorrect  B. Correct
Correct Answer: B

**Question 6**
An activity consists of the following elements (more than one answer is true):
A. Long text  
B. Processing quality factor  
C. Short test  
D. Processing deadlines  
E. Catalog entry  
Correct Answer: ABD

**Question 7**
Which statements are correct? (More than one answer is true.)  
A. You can determine the calibration intervals using maintenance strategies or a maintenance cycle.  
B. Test equipment is managed as an equipment master record.  
C. Inspection characteristics can be included in the maintenance task list for the equipment or in the general task list, in the form of master inspection characteristics or task list characteristics.  
D. You use the maintenance plan to link the required master data and to schedule the calibration inspection.  
Correct Answer: AC

**Question 8**
Which statements are correct? (More than one answer is true.)  
A. The certificate can be transferred as a PDF file.  
B. You can monitor the receipt of a quality certificate with and without inspection lot processing, independently of the time of goods receipt.  
C. You can electronically send and receive quality certificates for a delivery.  
D. You can make it possible for your customers to access quality certificates on the Internet.  
Correct Answer: ABC

**Question 9**
The work performed and costs incurred during results recording or when the usage decision is made can be confirmed in a QM order.  
A. Using direct activity allocation  
B. In cost processing  
Correct Answer: B

**Question 10**
In which of the following you can display the information for multiple specifications functions and evaluate them at characteristic level:  
A. Results Recording Worklist  
B. Record inspection results for the batch  
C. Record inspection results for the lot  
D. Record inspection results for the inspection point  
E. Record inspection results for the operation  
Correct Answer: B

**Question 11**
Notification category 05 belongs to:  
A. Service notifications  
B. General notifications
C. Claim notifications  
D. Quality notifications  
E. Maintenance notifications  
Correct Answer: B

**Question 12**
A notification item consists which of the following elements? (More than one answer is true.)  
A. Assembly Bill of material item  
B. Catalog entry for defect location  
C. Number of defects identified  
D. Catalog entry for defect type (defect class)  
Correct Answer: BCD

**Question 13**
You can use the Quality Notifications to support the RMA (Return Material Authorization) process in your company.  
A. Incorrect  
B. Correct  
Correct Answer: B

**Question 14**
These are prerequisites to inspection lot creation: The inspection type is active in the material master QM is active in the table of movement types  
A. Incorrect  
B. Correct  
Correct Answer: B

**Question 15**
The dynamic modification rule defines the inspection stages and the conditions for an inspection stage change.  
A. Correct  
B. Incorrect  
Correct Answer: A

**Question 16**
Which statements are correct? (More than one answer is true.)  
A. The MPN profile defines how you can work with MPN materials in the procurement process.  
B. Stock posting is generally performed in the Quality unit of measure of the material.  
C. An manufacturer part number profile (MPN profile) is assigned to an internal material in the material master.  
D. The function group QEVA_ALT_QUANTITY_INPUT contains coding that makes it possible to enter quantities in alternative units of measure.  
Correct Answer: AC

**Question 17**
An InfoSet can be assigned to several user types.  
A. Incorrect  
B. Correct  
Correct Answer: A

**Question 18**
Which statements are correct? Sampling plan dependent on ________. (More than one answer is true.)
A. Inspection
B. Variable
C. Lot size intervals
D. severities/AQL value
Correct Answer: ACD

**Question 19**
You can define several follow-up functions that belong to the same process and that are to be performed in a specific sequence.
A. Correct
B. Incorrect
Correct Answer: A

**Question 20**
You cannot control inspection lot creation (lot combination) using the inspection type in the material master.
A. Incorrect
B. Correct
Correct Answer: A

**Question 21**
The function group QEVA_ALT_QUANTITY_INPUT contains coding that makes it impossible to enter quantities in alternative units of measure.
A. Incorrect
B. Correct
Correct Answer: A

**Question 22**
Business Content has the following preconfigured objects (more than one answer is true):
A. Characteristics
B. InfoCubes
C. Key figures
D. Variables
Correct Answer: ABC

**Question 23**
QM cannot be used to set a payment block for the goods receipt invoice.
A. Incorrect
B. Correct
Correct Answer: A

**Question 24**
You can assign an already existing QM order to a quality notification.
A. Incorrect
B. Correct
Correct Answer: B

**Question 25**
You can create the QM order from the quality notification.
A. Incorrect
B. Correct
Correct Answer: B
Question 26
Only closed notifications of notification origin Q2 and status “caused externally” are included in the grade determination for the subcriterion “complaint”.
A. Correct
B. Incorrect
Correct Answer: A

Question 27
Insp with spec. means: You inspect the inspection characteristics that are specified in an inspection plan, routing, or master recipe.
A. Correct
B. Incorrect
Correct Answer: B

Question 28
Which statements are correct? (More than one answer is true.)
A. The procurement data in the Quality Management view affects sales.
B. You use the inspection setup to define if and where the material is to be inspected.
C. During inspection planning, you access different master data.
D. QM-specific data is maintained at plant level.
Correct Answer: BCD

Question 29
Which statements are correct? (More than one answer is true.)
A. You cannot assign an individual inspection plan to each inspection type and status.
B. The status profile stipulates a sequence for inspection lot processing.
C. A further goods receipt for the material and delivery is only possible for the model lot if the usage decision was “OK”.
D. A further goods receipt for this material/vendor is not possible if the model inspection has not been completed.
E. The inspection lots can be processed simultaneously.
Correct Answer: BD

Question 30
Which statements are correct? (More than one answer is true.)
A. You use control charts to control or monitor one or more processes. In the task list characteristics, you use the SPC criterion to define these processes are to be combined or separated from one another (which inspection lots refer to a common control chart).
B. The SPC criterion controls how processes are combined or separated for a control chart (that is which inspection lots refer to a common control chart).
C. You make the preparations for a control chart in the sampling procedure and the task list or master inspection characteristic.
D. You cannot use the control chart to valuate inspection results. If an appropriate valuation rule is used, a sample can be rejected if at least one of the action limits in the related control chart is exceeded.
Correct Answer: ABC

Question 31
Which statement is true?
A. After the usage decision has been made, changes cannot be made to the characteristics.
B. After the usage decision has been made, changes can be made to the characteristics.
Correct Answer: A
Question 32
Which statement is false? A cause consists of the following elements (choose one):
A. Short text
B. Catalog entry
C. Long text
D. Catalog text
Correct Answer: D

Question 33
Which are belongs to Quality Notifications Activities? (More than one answer is true.)
A. Defect analysis
B. Results recording
C. Sample management
D. Priority
E. Documentation
F. Defects recording
Correct Answer: ADEF

Question 34
The QM System entered in the quality info record overrides the QM system entered in the vendor master record.
A. Correct
B. Incorrect
Correct Answer: A

Question 35
Which statements are correct? (More than one answer is true.)
A. You cannot assign an already existing QM order to a quality notification.
B. QM orders can be settled to different account assignment objects.
C. The controlling area always forms the first step in the hierarchy of an evaluation.
D. The confirmation to a QM can be performed using direct activity allocation.
Correct Answer: ABC

Question 36
A unit to be inspected corresponds in this function to:
A. a serial number
B. a single unit
C. both
Correct Answer: B

Question 37
Which statements are correct? (More than one answer is true.)
A. All are false.
B. In Customizing, you can deactivate the quality inspection for certain movement types.
C. In the Standard System, all goods movements, for which inspections can be performed, have suitable inspection lot origins assigned to them.
D. Results recording can only be carried out after the sample size has been determined.
Correct Answer: BCD

Question 38
Which notification type related to “Complaint against vendor”?
A. notification type F4
B. notification type F2
Question 39
Inspection results are updated depending on the settings of the following parameters (more than one answer is true):
A. Material, customer
B. Material, Quantity
C. Material, vendor
D. Material
E. Material, Value
Correct Answer: ACD

Question 40
If the inspection plan and inspection lot have been approved, you cannot include additional unplanned characteristics.
A. Incorrect
B. Correct
Correct Answer: B

Question 41
You can create a where-used list for the following QM-specific master data (more than one answer is true):
A. Inspection Methods
B. Code groups
C. Test equipment (PRT)
D. Sampling Procedure
E. Master Inspection Characteristics
Correct Answer: ABD

Question 42
Statistical process control: Standardized statistical value for evaluating the quality of an inspection lot. The statistical value always has a specific reference criterion (such as a material or the material/vendor combination).
A. Incorrect
B. Correct
Correct Answer: A

Question 43
The unit of measurement, target value, accuracy, and upper and lower specification limits are defined for each tolerance key.
A. Incorrect
B. Correct
Correct Answer: B

Question 44
Which statements are correct for handling unit? (More than one answer is true.)
A. Each handling unit has an identification number on the basis of which information can be read
B. Packaging materials (such as pallets, boxes, vacuum packaging, or containers)
C. Goods (that have to be transported and stored, for example)
D. Handling Units such as numbers forklift, tractors, cranes etc.
Correct Answer: ABC
Question 45
Which statement is correct?
A. In the standard system, inspection type “14” is reserved for the calibration inspection.
B. In the standard system, inspection type “41” is reserved for the calibration inspection.
Correct Answer: A

Question 46
QM is integrated in the processes of the logistics supply chain.
A. Correct
B. Incorrect
Correct Answer: A

Question 47
If a delivery for a product or a material is created, then QM automatically generates an inspection lot for the inspection relevant delivery items.
A. Correct
B. Incorrect
Correct Answer: A

Question 48
Follow-up functions that support complaints against the vendor are (more than one answer is true):
A. Transfer posting of material from blocked stock to unrestricted-use stock
B. Finding the vendor of the material and assigning him or her to the notification
C. Transfer posting of material from blocked stock to inspection stock
D. Finding the purchasing document for the material and assigning it to the notification
Correct Answer: BD

Question 49
The inspection lot data record contains the data relevant to you for the current quality inspection. This data includes:
A. Information regarding inspection lot creation
B. Specifications regarding the execution of the inspection
C. The specified inspection lot quantity, sample size, and stock-relevant quantity
D. All are false
Correct Answer: A

Question 50
If the usage decision has been made for an inspection lot, an additional inspection lot cannot be created for a production version.
A. Correct
B. Incorrect
Correct Answer: B

Question 51
A material-dependent selection of defect codes cannot be planned.
A. Correct
B. Incorrect
Correct Answer: B

Question 52
When editing a bill of material or task list with the classic transactions, the whole structure is locked to other users.
A. Incorrect
**Question 53**
Which statements are correct? (More than one answer is true.)
A. You perform a defect analysis on the returned goods and enter the defects in the notification.
B. If an inspection lot is used, the usage decision determines the next stage for the goods; if no inspection lot is used, a specific inventory posting can be made.
C. Repairs Processing Using an Inspection Lot.
D. Instead of using the quality notification to process the returned goods, you can create an inspection lot.
Correct Answer: BCD

**Question 54**
Worklist for tasks, transaction IQS9.
A. Correct
B. Incorrect
Correct Answer: A

**Question 55**
Flexible inspection specifications are to be used where inspections can be fully planned in advance.
A. Incorrect
B. Correct
Correct Answer: A

**Question 56**
The characteristics and key figures in the QM information System allow you to pinpoint and monitor weak points in your logistical processes.
A. Incorrect
B. Correct
Correct Answer: B

**Question 57**
Confirmation at Reporting point is available for ____.
A. Discrete Manufacturing
B. Process Manufacturing
C. Repetitive Manufacturing
D. For all
Correct Answer: B

**Question 58**
Which are different processing options in the worklist?
A. Details for task list header
B. General settings for task list headers
C. QM-relevant settings for task list headers
D. Administrative data for task list headers
Correct Answer: A

**Question 59**
Process-optimized results recording enable flexible tabular characteristic processing.
A. Correct
B. Incorrect
Correct Answer: A

Question 60
The notification category 05 belongs to ____.
A. Claim notifications
B. General notifications
C. Maintenance notifications
D. Quality notifications
E. Service notifications
Correct Answer: B

Question 61
The Java Dispatcher execute the required Java code in one thread, adopt database accesses and make requested Web sites available.
A. Incorrect
B. Correct
Correct Answer: A

Question 62
If you do not use a sampling scheme in a sampling procedure, you should not use the inspection severities “Tightened”, “Normal”, or “Reduced” in the dynamic modification rule.
A. Incorrect
B. Correct
Correct Answer: B

Question 63
You specify the business purpose of the quality notification when you define the notification type.
A. Correct
B. Incorrect
Correct Answer: A

Question 64
Which statements are correct? (More than one answer is true.)
A. A customer complaint can be recorded using the Internet.
B. Documents cannot be assigned while processing a notification.
C. You can access a sales summary from a customer complaint.
D. You can switch directly to notification processing from the defects recording transaction.
Correct Answer: ABD

Question 65
You can only create inspection characteristics for operations, not for suboperations.
A. Correct
B. Incorrect
Correct Answer: A

Question 66
If a planned inspection has inspection characteristics assigned to it, then _____.
A. the assignment of the sampling procedure takes place at the inspection setup in the QM view of the material master.
B. the assignment of the sampling procedure takes place at inspection characteristic level.
Correct Answer: B

Question 67
You can display the results history with reference to ___.
A. the type
B. inspection lot number
C. the Group
D. the batch.
Correct Answer: ACD

Question 68
A notification item consists which of the following elements? (More than one answer is true.)
A. Short text/long text
B. Classification
C. Nonconforming quantities
D. Defect valuation
Correct Answer: BD

Question 69
The valuation rule contains a valuation mode.
A. Incorrect
B. Correct
Correct Answer: A

Question 70
The certificate type determines (more than one answer is true):
A. Whether a certificate is needed for each purchase order item
B. How the system reacts if the certificate is not available at goods receipt
C. Whether a certificate is needed for each goods receipt
D. All are false
Correct Answer: BD

Question 71
Which statements are correct? (More than one answer is true.)
A. The inspection result can be stored in the system in different ways.
B. The QM inspection is not activated in the material master.
C. The quality inspection for an outbound delivery is necessary to check the quality of material or product before it leaves the premises of the manufacturer or vendor.
D. mySAP ERP Quality Management (QM) supports sales and distribution processes by executing quality inspections for goods issues.
Correct Answer: ACD

Question 72
An inspection can be triggered at different stages in the logistics supply chain which includes (more than one answer is true):
A. Goods movements (goods receipt, stock transfer, goods issue)
B. Deadline monitoring (batch monitoring)
C. Source inspections
D. Orders (production orders, maintenance orders, delivery)
Correct Answer: ABD

Question 73
Characteristics must be manually valued, if they have sampling procedure assigned in the task list or material specification, or not having a sampling procedure with manual valuation.
A. Incorrect
B. Correct
Correct Answer: A

**Question 74**
The valuation type is defined in the sampling procedure using the valuation mode.
A. Correct.
B. Incorrect
Correct Answer: A

**Question 75**
You can access the inspection history from (more than one answer is true):
A. The usage decision
B. Inspection type
C. Inspection report
D. Results recording
Correct Answer: AD

**Question 76**
If the maximum possible lot size is exceeded, the sample size for the maximum possible lot size is used.
A. Incorrect
B. Correct
Correct Answer: B

**Question 77**
You can use quality notifications in all areas of the logistics supply chain.
A. Correct
B. Incorrect
Correct Answer: A

**Question 78**
The following notification origins exist for the notification category 02 (quality notifications) (more than one answer is true):
A. Q3, Internal problem notification
B. G1, General notification
C. Q1, Customer complaint
D. Q2, Complaint against a vendor
Correct Answer: BCD

**Question 79**
Which statements are correct? (More than one answer is true)
A. Input processing for measured values is possible for all inspection characteristics.
B. Master inspection characteristics that are created as an “incomplete copy model” can only be used in task lists.
C. Master inspection characteristics can be referenced in task lists. Central maintenance is then possible.
D. Change documents are created during mass maintenance of the inspection setup.
E. History management is not possible for master inspection characteristics.
Correct Answer: ABD

**Question 80**
The certificates for the delivery items are created when goods are received.
A. Correct
B. Incorrect
Correct Answer: B

Question 81
The use of the material specification is independent on the inspection setup in the Quality Management view of the material master.
A. Incorrect
B. Correct
Correct Answer: A

Question 82
Stock posting is generally performed in the base unit of measure of the material.
A. Correct
B. Incorrect
Correct Answer: A

Question 83
You cannot enter individual code groups or all code groups for a catalog.
A. Correct
B. Incorrect
Correct Answer: B

Question 84
Object dependencies are Mutual dependency between objects.
A. Incorrect
B. Correct
Correct Answer: B

Question 85
The following inspection lots cannot be selected: Inspection lots with inspection point processing, SD inspection lots with partial lots, and inspection lots that require a digital signature.
A. Correct
B. Incorrect
Correct Answer: A

Question 86
An enterprise portal must provide access to information respective of its storage location.
A. Correct
B. Incorrect
Correct Answer: B

Question 87
Business Content provides the range of information that your employees require to be able to complete their tasks.
A. Correct
B. Incorrect
Correct Answer: B

Question 88
Which statements are correct? (More than one answer is true.)
A. Dynamic modification should be used to reduce the size of samples and for inspection skip.
B. If the maximum possible lot size is not exceeded, the sample size for the maximum possible lot size is used.
C. Dynamic Modification is used so that inspection costs can be reduced as a result of high
quality.
D. If the unit of measurement for the inspection lot does not consist of single units, then the lot size is determined by dividing the lot quantity by the sample quantity.
Correct Answer: ACD

Question 89
The inspection lot forms the basis for inspection processing.
A. Correct
B. Incorrect
Correct Answer: A

Question 90
You can create a maintenance plan with or without a maintenance strategy.
A. Incorrect
B. Correct
Correct Answer: B

Question 91
The QM order has order category “06”.
A. Correct
B. Incorrect
Correct Answer: A

Question 92
Which statements are correct for QM related to MM? (More than one answer is true.)
A. The QM data recorded in procurement for a goods receipt provides the purchasing department with the information required for evaluating vendors.
B. You can block the delivery of goods from a vendor as a result of the GR results.
C. The quality information record procurement controls whether a source inspection or a goods issue inspection takes place the vendor's goods.
D. After a source inspection takes place, then GR inspection is carried out
Correct Answer: ABC

Question 93
The function module can be called before, after or at the same time as the notification is updated.
A. Correct
B. Incorrect
Correct Answer: A

Question 94
Results' recording is possible over the Internet.
A. Correct
B. Incorrect
Correct Answer: A

Question 95
The system supports the following certificate receipt scenarios:
A. Certificate receipt for the purchase order item with inspection lots after the usage decision
B. Certificate receipt for the purchase order item without an inspection lot after goods receipt
C. Certificate receipt for the purchase order item with an inspection lot after goods receipt
D. Certificate receipt after goods receipt
E. Certificate receipt at goods receipt
Correct Answer: ABCD
Question 96
A system status is predefined in the system and cannot be changed.
A. Incorrect
B. Correct
Correct Answer: B

Question 97
The following object types are delivered in the standard system (more than one answer is true):
A. Customer
B. Wor Center
C. Pharmacopoeia
D. Country
Correct Answer: ACD

Question 98
A customer complaint to be recorded in the following ways (more than one answer is true):
A. The “quality assurance” department is notified using the SAP Business Workflow
B. You create a notification with reference to an SD document.
C. You create a notification with reference to a purchase document.
D. You enter a general description of the problem and save the notification.
Correct Answer: AB

Question 99
The maintenance strategy can be time-based but cannot be performance-based.
A. Correct
B. Incorrect
Correct Answer: B

Question 100
The code groups and codes are maintained in multiple transaction.
A. Correct
B. Incorrect
Correct Answer: B

Question 101
Which processing stage refers to “Stock posting completed”?
A. SPCD
B. SPCL
C. SPCO
D. SPST
Correct Answer: A

Question 102
During inspection planning, you cannot access different master data.
A. Incorrect
B. Correct
Correct Answer: A

Question 103
Which statements are correct? (More than one answer is true.)
A. An inspection lot can be created automatically or manually.
B. Results recording cannot be carried out after the sample size has been determined.
C. When the indicator “QM procurement active” is set, quality management in procurement is activated for all plants of a client.
D. Details for the QM specific procurement processes as plant level are determined using the QM control key.
Correct Answer: AD

Question 104
You can monitor the receipt of a quality certificate with and without inspection lot processing, independently of the time of goods receipt.
A. Correct
B. Incorrect
Correct Answer: A

Question 105
You can assign follow-up actions to the codes in the code groups of the task catalog.
A. Incorrect
B. Correct
Correct Answer: B

Question 106
The following inspection lots cannot be selected: inspection lots with inspection point processing, SD inspection lots with partial lots, and inspection lots that require a digital signature.
A. Incorrect
B. Correct
Correct Answer: B

Question 107
In warehouse management, the goods receipt inspection is processed using inventory management. The system creates a quant on the interface and, depending on the system settings, creates a transfer requirement in WM.
A. Incorrect
B. Correct
Correct Answer: B

Question 108
Which statements are correct? (More than one answer is true.)
A. An inspection method can also be directly created in a task list.
B. Documents can be assigned to an inspection method.
C. Code groups and codes from one catalog type can be grouped together in selected sets.
D. Codes from selected sets can be used for results recording.
E. No code groups from catalogs can be assigned to an inspection method.
Correct Answer: ABC

Question 109
You can transfer data from the internal problem notification to the external notification.
A. Correct
B. Incorrect
Correct Answer: A

Question 110
Activity: Which statement is correct?
A. Work that was carried out for a notification.
B. Work that is planned for a notification.
Correct Answer: A

Question 111
Which statements are correct for QM in Information Management? (More than one answer is true.)
A. If the predefined critical tolerances are not exceeded, the system can automatically trigger follow-up actions.
B. You can compare the data with preplanned scores.
C. You can also define your own analyses based on characteristics and scores.
D. The data in the Information System is updated continuously with results of the standard and event-controlled processes.
E. The ECM in the Quality Information System (QMIS) allows you to monitor critical values.
Correct Answer: BCD

Question 112
SAP xApps (Composite Applications).
A. Groups all cross-industry business applications.
B. Allow you to integrate various systems into one user interface.
C. It is the technological infrastructure for all SAP applications.
D. All are true.
Correct Answer: A

Question 113
Codes from different code groups within the same catalog type can be grouped together in selected sets.
A. Incorrect
B. Correct
Correct Answer: B

Question 114
The standard workflow processes in the notifications area are always active.
A. Incorrect
B. Correct
Correct Answer: A

Question 115
Which statements are correct? (More than one answer is true.)
A. The basic data cannot be maintained in other recording views (for example, the purchasing view). As a result, this data may already be maintained.
B. The procurement data affects the ordering transaction.
C. The inspection setup specifies, if and how a material is to be inspected.
D. QM-specific data must be maintained at plant level.
Correct Answer: BC

Question 116
You can edit individual operations from various task lists in your worklist without exiting the transaction.
A. Incorrect
B. Correct
Correct Answer: B

Question 117
Which are related to “Function group QMLR”? Which statements are correct? (More than one
answer is true.)
A. Create/edit a return delivery 
B. Assign purchasing document 
C. Create a new quality notification including the items 
D. Performing stock postings 
E. Assign vendor 
Correct Answer: ADE 

**Question 118**
You can use a follow-up function to trigger a Workflow task. 
A. Incorrect 
B. Correct 
Correct Answer: B

**Question 119**
The interaction of quality management in these processes is not supported by an EDP system. 
A. Correct 
B. Incorrect 
Correct Answer: B